APPLICATION GUIDE

SofTouch® Paint

HOW TO APPLY SOFTOUCH:

1. Always apply paints in a well-ventilated area, and wear a NIOSH approved respirator to avoid breathing any fumes.
2. Make sure you have good conditions for spraying. The best temperature for spraying this paint is 75-80 degrees F, and VERY low humidity.
3. Apply your base coat color, according to the manufacturer's specifications for your particular base coat.
4. Allow the final coat of base coat (that you are going to applying the Soft Touch over) to dry for at least 30 minutes, before top coating with Soft Touch.
   Mix your Soft Touch material with the included hardener and thinner, at a ratio of 4:1:3. 4 parts resin (ST-2010) to 1 part hardener (ST-2012) and 3 parts thinner (ST-2011).
   Apply 2-3 wet coats of the Soft Touch, at about 25 PSI, and with about 10-15 minutes flash time between coats. A tip size of 1.3 – 1.7 is also recommended.

5. To force dry, bake at 140 F, for approximately one hour.
   To air dry, allow a full 24 hours.
   The material will be dry to the touch in approximately 2-3 hours.
6. Film build is approximately 1.3 – 1.5 mils per full wet coat.

If after reading through this application guide, you find you are still having trouble, and require more assistance, please do not hesitate to contact our technical support staff. They are available Monday throught Thursday, 8am – 4pm, and Fridays, 8am – 12pm. You can reach us toll free at 1-800-999-4120